

Work Order ID 92677 -1

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\*92677\*

Page 1

Item ID: D205-706-013

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Fuel Purge Canister

Start Date: 11/06/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 11/23/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12-11-08

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D412-706	Rev A
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100

0.00

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D205-706-013 CHG002

110

0.00

\*110\*

Packaging

Packaging

Pick Kit

Memo

0.00

2

12/11/14 JB

120

0.00

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00



Work Order ID 92677

\*92677\*

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Item ID: D205-706-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Fuel Purge Canister

Start Date: 11/06/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 11/23/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop \*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

0.00

\*130\*

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

SHIP

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

CD SL 12/1/14 SP

MLJ 12-11-14

YME  
12-11-14





# Picklist Print

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Work Order ID: 92677  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 11/06/12  
Start Qty: 2.00

Required Date: 11/23/12  
Required Qty: 2.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D  
KJ/JLM IPP Rev:F 10.05.10 as per chg002 DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A Bolt		Purchased	No			110	Each	1,242.0000	4	8	✓	JB	8

## Location

## Loc Qty

## Loc Code

ST512

1242

115371

46

117423

121

119355

200

120187

38

121185

6

122416

500

122800

331

122860

AN814-6D  
Plug

Purchased No

110 Each 2.0000

1

2

## Location

## Loc Qty

## Loc Code

ST324

2

117946

2

117916

AN815-6D  
Union-M-Flare

Purchased No

110 Each 15.0000

2

4

## Location

## Loc Qty

## Loc Code

ST325

11

119396

6

119433

2

122087

3

ST348

4

122807

4

122807

AN833-6D  
Elbow, Bulkhead-M-Flare

Purchased No

110 Each 7.0000

3

6

## Location

## Loc Qty

## Loc Code

ST324

7

121584

7

121584





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Work Order ID: 92677

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/06/12

Required Date: 11/23/12

Start Qty: 2.00

Required Qty: 2.00

AN924-6D Purchased No

Nut

110 Each 16.0000

4

8

✓ 20

SP

Location

Loc Qty

Loc Code

ST326

16

122814

16

AN960JD10 Purchased No

Washer

110 Each 0.0000

8

122814

123248<sup>16</sup>

✓ 20

SP

AN960JD10L Purchased No

Washer

110 Each 0.0000

4

122973

✓ 20

SP

X AN960JD916 Purchased No

WASHER

110 Each 0.0000

2

122452<sup>4</sup>

✓ 20

SP

D2001-4 Manufactured No

Valve Assembly (1/4")

110 Each 6.0000

1

2

✓ 20

SP

Location

Loc Qty

Loc Code

ST002

6

77201

6

D3262-041 Manufactured No

Canister Assembly

110 Each 3.0000

1

2

✓ 20

SP

Location

Loc Qty

Loc Code

ST198A

1

86673

1

ST485

2

91550

2

D3264-1 Manufactured No

Bracket

110 Each 11.0000

2

4

✓ 20

122114

Location

Loc Qty

Loc Code

ST198A

9

85254

5

86029

4

ST484

2

91580

2

2x 86029

2x 91580

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Work Order ID: 92677  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 11/06/12

Required Date: 11/23/12

Start Qty: 2.00

Required Qty: 2.00

D3297-1-0121  
HOSE ASS'Y

SMD

Manufactured No

110 Each 6.0000

1 2 ✓ 20 S

Location

Loc Qty

Loc Code

ST191  
82745  
ST192  
91829

3  
3  
3  
3

91829

D3297-1-0130  
HOSE ASS'Y

SMD

Manufactured No

110 Each 5.0000

1 2 ✓ 20 S

Location

Loc Qty

Loc Code

ST191  
76202  
82747

5  
1  
4

1x 76262  
1x 82747

D3297-3-0350  
HOSE ASS'Y

SMD

Manufactured No

110 Each 7.0000

1 2 ✓ 20 S

Location

Loc Qty

Loc Code

ST192  
58005  
82749  
91549

7  
1  
3  
3

91549

D3298-001  
Tube Assembly

SMD

Manufactured No

110 Each 4.0000

1 2 ✓ 20 S

Location

Loc Qty

Loc Code

ST192  
91745

4  
4

91745

D3298-009  
Tube Assembly

SMD

Manufactured No

110 Each 5.0000

1 2 ✓ 20 12/11/14 S

Location

Loc Qty

Loc Code

ST192  
82752

5  
5

82752

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Work Order ID: 92677  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 11/06/12

Required Date: 11/23/12

Start Qty: 2.00

Required Qty: 2.00

D3299-1 Fitting	Manufactured	No	110	Each	11.0000	1	2	✓	20	sf
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
			ST038	11						
			42170	3		42170				
			82753	8						
D3299-3 Fitting	Manufactured	No	110	Each	5.0000	1	2	✓	20	sf
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
			ST038	5						
			82754	5		82754				
D3301-1 Placard	Manufactured	No	110	Each	9.0000	1	2	✓	20	sf
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
			ST038	9						
			83161	9		83161				
D3301-3 Placard	Manufactured	No	110	Each	10.0000	1	2	✓	20	sf
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
			ST038	10						
			77856	10		77856				
D3302-1 Doubler	Manufactured	No	110	Each	7.0000	1	2	✓	20	sf
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
			ST198	7						
			81921	1		1+ 81921				
			86103	6		1+ 86103 ✓				

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Work Order ID: 92677  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 11/06/12

Required Date: 11/23/12

Start Qty: 2.00

Required Qty: 2.00

D3302-3  
Doubler

Manufactured No

110 Each 8.0000

2

2B

SF

Sno

## Location

ST198  
77594  
83015  
86104

## Loc Qty

8  
1  
4  
3

## Loc Code

1 x 77594  
1 x 83015

MS21042L3  
Nut

Purchased No

110 Each 2,608.0000

8

2B

SF

Sno

## Location

316  
122452  
ST300  
117885  
119017  
119075  
ST314  
123265  
ST317  
122141

## Loc Qty

619  
619  
225  
32  
55  
138  
1394  
1394  
370  
370

## Loc Code

123265

MS21919-WDG12  
Clamp

Purchased No

110 Each 22.0000

2

2B

SF

Sno

## Location

ST322  
110985

## Loc Qty

22  
22

## Loc Code

110985

MS21919-WDG16  
Clamp

Purchased No

110 Each 2.0000

4

2B

12/11/14

SF

Sno

## Location

ST322  
121584

## Loc Qty

2  
2

## Loc Code

2 x 121584

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Work Order ID: 92677

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 11/06/12

Required Date: 11/23/12

Start Qty: 2.00

Required Qty: 2.00

MS21919-WDG9

Clamp

Purchased No

110 Each 170.0000

5

10

20

SP

SMD

Location

Loc Qty

Loc Code

ST322

170

120986

170

120986

MS21920-42

CLAMP(per MIL-DTL-8783C)

Purchased No

110 Each 10.0000

2

4

20

SP

SMD

Location

Loc Qty

Loc Code

ST452

10

122518

10

122518

MS28778-6

Packing

Purchased No

110 Each 12.0000

5

10

20

SP

SMD

Location

Loc Qty

Loc Code

293

10

121649

10

8x121649 3x

ST294

2

117591

2

2x117591

MS35489-11

GROMMET

Purchased No

110 Each 15.0000

1

2

20

12/11/14

SP

SMD

Location

Loc Qty

Loc Code

ST295

15

109166

5

119537

10

109166

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REFERENCE ONLY

SMD

## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER

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Revision: A

Date: 04.11.30



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SM

2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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